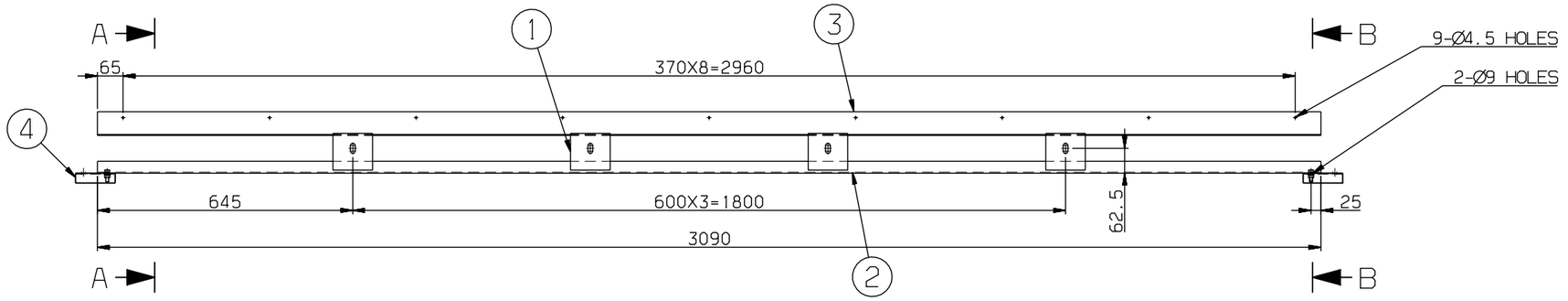
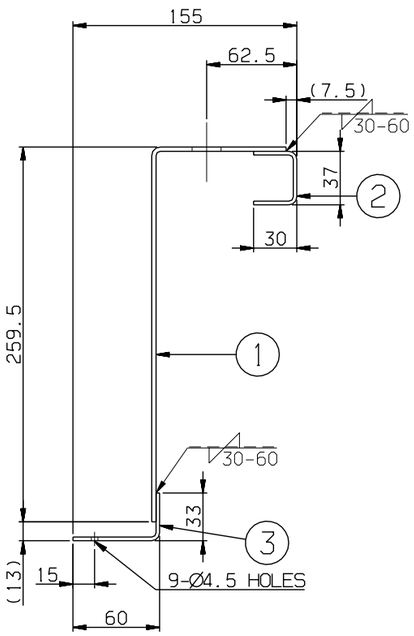
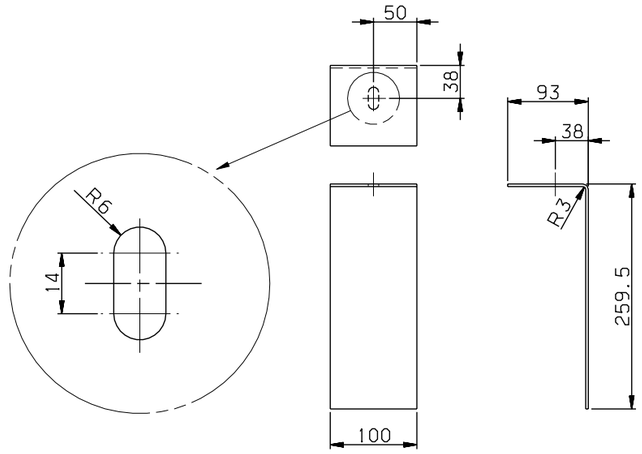
SPECIFICATION APPLIED

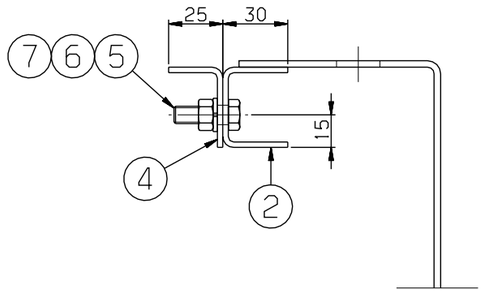




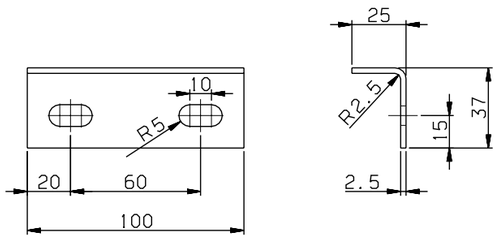
⚠ SECTION A-A
SCALE=1/3



DETAIL #1
SCALE=1/5



SECTION B-B
SCALE=1/2



DETAIL #4
SCALE=1/2

NOTE
1. THE SHARP EDGE SHALL BE REMOVED.
2. THE STRAIGHTNESS OF PART 2 AND 3 SHALL BE LESS THAN ±1MM

등급 GRADE		A	B
유청, 주강품 CASTING (±)			
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1

등급 GRADE		A	B	C
용접 구조물 WELDING (±)				
~ 20M	-	6.0	8.0	
~ 15M	-	5.0	7.0	
~ 12M	-	4.0	6.0	
~ 8M	-	3.0	5.0	
~ 4M	0.8	2.0	4.0	
~ 2M	0.5	1.2	3.0	
~ 1M	0.3	0.8	2.0	
~ 315	0.2	0.5	1.2	
~ 120	0.15	0.3	0.8	
~ 30	0.1	0.2	0.5	
3~6	0.05	0.1	0.2	

등급 GRADE		A	B	C
기계 가공품 MACHINING (±)				
규정되지않은 일반공차표 GENERAL TOLERANCE	치수 SIZE ~ 40	2	4	
	~ 30	2	3	
	~ 10	1	1.5	
	< 3	0.5	1	
	길이 LENGTH ~3150	-	7	
	~1600	4	5	
	~ 800	3	4	
	~ 400	2	3	
	~ 200	1.5	2	
	~ 100	1	1.5	

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
7	RS60401-008S	NUT, HEX	SUS304	2		M8
6	RS60801-007S	WASHER, SPRING	SUS304	2		M8
5	RS60104-207S	BOLT, HEX HEAD. SOCKET	SUS304	2		M8X25
4	RFP80004AN0-004	CONNECTOR	SUS304	2		T2.5
3	RFP80004AN0-003	FRAME	SUS304	1		LA T2.5X33X60X3090
2	RFP80004AN0-002	FRAME	SUS304	1		LC T2.5X37X30X3090
1	RFP80004AN0-001	BRACKET	SUS304	4		T3

승인 APP	H.G.RYU 2008.10.15	재질 MAT'L	명칭 TITLE	FRAME, REMOVAL ASSY, TYPE B	
검도 CHK	H.S.KIM 2008.10.15	총중량 G.W			
설계 DGN	Y.D.KIM 2008.10.10	일반공차 MC B / WD B / CT B	도면 번호 DRG. NO	RFP80004AN0 MS	Ver. 00 / Rev. -A
제도 DRG	S.H.SONG 2008.10.10	SIZE A2	SCALE 1/10	매수 SHEET 1 of 1	

참고번호 REF. NO. FPP08385

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
AX1	2009.01.08	TO RIVISE DIMENSIONS	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

3D5101 / RFP- / 년-PRJT / 접리번호

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